

Work Order ID 136137

Wednesday, September 02, 2015 11:14:36 A

136137

Page 2

Item ID: D206-718-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Fuel Scupper

Stop ***NS2***

Start Date: 8/19/2015 Start Qty: 2.00

2

Cust Item ID:

Required Date: 8/28/2015 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							DAS 02 9-89
130									SEP 21 2015
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-718-011 Location : FG124								
140	QC21- Final Inspection - Work Order Release	0.00							
140									SEP 22 2015
QC	Memo	0.00							MLJ
Quality Control									

MLJ SEP 22 2015

Picklist Print

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Page 1

Work Order ID: 136137

136137

Parent Item: D206-718-011

D206-718-011

Parent Item Name: Fuel Scupper

Start Date: 8/19/2015

Required Date: 8/28/2015

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev: C Removed manufacturing 05-11-01

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
80-004-2-12 *80-004-2-12* Insert	DAS 02 9-89	Purchased	No			110	Each	14.0000	1	2		DAS 27 9-89	
Location ST563 m130547 m133011													
Loc Qty 14 4 10													
Loc Code													
AN3H14A *AN3H14A* Bolt	DAS 02 9-89	Purchased	No			110	Each	167.0000	4	8		DAS 27 9-89	
Location ST349 120423													
Loc Qty 167 167													
Loc Code													
D3270-041 *D3270-041* Fuel Scupper Assembly	DAS 02 9-89	Manufactured	No			110	Each	3.0000	1	2		DAS 27 9-89	
Location ST029 129843													
Loc Qty 3 3													
Loc Code B135475													
D3271-1 *D3271-1* Gasket	DAS 02 9-89	Manufactured	No			110	Each	13.0000	1	2		DAS 27 9-89	
Location ST029 129390													
Loc Qty 13 13													
Loc Code													

SEP 15 2015

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					

Picklist Print

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Work Order ID: 136137

136137

Parent Item: D206-718-011

D206-718-011

Parent Item Name: Fuel Scupper

Start Date: 8/19/2015

Required Date: 8/28/2015

Start Qty: 2.00

Required Qty: 2.00

MS21919-DF6 MS21919WDF6 Purchased

No

110

Each

2.0000

1

2

MS21919-DF6

Clamp

DAS
02
9-89

Location

Loc Qty

Loc Code

ST300

2

m127304

2

m13/624

2

DAS
27
9-89

MS27039-1-40

Purchased

No

110

Each

17.0000

1

2

MS27039-1-40

Screw

DAS
02
9-89

Location

Loc Qty

Loc Code

ST284

17

m127831

17

2

DAS
27
9-89

NAS1149D0332J

Purchased

No

110

Each

2,046.000

1

2

NAS1149D0332J

Washer

DA
02
9-89

Location

Loc Qty

Loc Code

CA

14

m129682

14

GA

548

m132677

548

ST269

1484

m130325

900

m131624

34

m132677

550

2

DAS
27
9-89

NAS43DD3-128

Purchased

No

110

Each

10.0000

1

2

NAS43DD3-128

Spacer

DAS
02
9-89

Location

Loc Qty

Loc Code

ST262

10

123646

4

m132256

6

2

DAS
27
9-89

SEP 15 2015

Friday, August 28, 2015 1:53:29 PM

Shop Packet Print

Page 2

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐							
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval			
Description Work Order Deviation				Disposition				Completed By			
Root Cause				FAULT CATEGORY							
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐		No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐		Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐		Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	
OTHER : ☐											

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Page 1

Item ID: D206-718-011

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Fuel Scupper

Stop

NS2

Start Date: 8/19/2015 Start Qty: 2.00

2

Cust Item ID:

Required Date: 8/28/2015 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: ML5

Date: SEP 02 2015

Tooling:

Date:

Run

Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D206-718	A

DAS
\$
8.80

100 Document Control
DOCUMENT CONTROL

0.00

100

DC Memo 0.00

Doc.Control -USB or Paperwork Photocopy bluefile & type labels per PPPD206-718-011 CHG001

ML5

SEP 11 2015

2

110 Pick Kit

0.00

110

Packaging Memo 0.00

Packaging

QC4- 100% Inspect kits for completeness

0.00

20

Quality Control Memo 0.00



DESIGN #	DRAWN BY A	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D206-718	REV. A SHEET 1 OF 1
DATE 04.02.23		TITLE FUEL SCUPPER	SCALE NTS
A	04.02.23	NEW ISSUE	

REFERENCE ONLY

DAS
02
9-89

Qty -011	Part No.	Description
X	D206-718-011	FUEL SCUPPER
1	D3270-041	FUEL SCUPPER ASSEMBLY (REPLACES ECM 32801-01)
1	D3271-1	GASKET (REPLACES ECM 32801-05)
1	80-004-2-12	INSERT
4	AN3H14A	BOLT
1	AN960JD10L	WASHER
1	MS21919DF6	CLAMP
1	MS27039-1-40	SCREW
1	NAS43DD3-128	SPACER

GENERAL NOTES:

- 1) D206-718-011 REPLACES ECM 206-99216-1
- 2) INSTALL D206-718-011 KIT PER INST32801-04 REV. 0 (REF: DOCUMENT CONTROL LIST A-328-DCL1 REV. 0 PER CANADIAN STC SH99-216 & FAA STC SR01187NY)

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